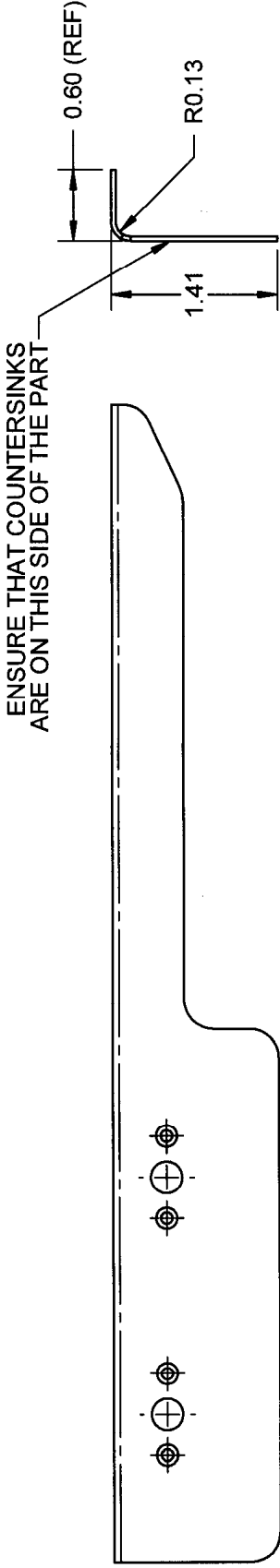


D3643-1F FLAT PATTERN  
(D3643-2F OPPOSITE)



D3643-1 STIFFENER (REPLACES GENEVA P/N G10610-2)  
D3643-2 OPPOSITE (REPLACES GENEVA P/N G10610-1)

RELEASED  
07.09.07

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.040 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.040)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3643-1/-2" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.06 lbs

A	NEW ISSUE; REPLACES G10610	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DTI		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.07.27		
DART AEROSPACE LTD			
HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3643			
REV. A			
SHEET 1 OF 1			
TITLE STIFFENER			
SCALE 2:3			
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